

7713

Layover primer for adhesive bonding glass reinforced polyester substrates

Description

Lord 7713 is a single component, room temperature curing primer which enhances adhesion to a variety of substrates with most adhesives.

Features and Benefits

Low Viscosity - easy to apply. No dilution necessary.

Surface Preparation

Remove oils, dust, and other gross contaminants prior to priming.

Application

Apply Lord 7713 primer by spraying, dipping, brushing, or rag wiping.

Curing

Lord 7713 primer will dry in less than two minutes after application. If relative humidity falls below 50% or if temperature falls below 24°C (75°F), a longer dry time will be needed.

Storage

Lord 7713 primer contains chemically active materials which will react with water, alcohols, amines and other compounds. Reseal open containers to maximize storage life. Cap containers with dry air or nitrogen each time after use.

Cautionary Information

Before using this or any Lord product, refer to the Material Safety Data Sheet (MSDS) and label for safe use and handling instructions.

For industrial/commercial use only. Must be applied by trained personnel only. Not to be used in household applications. Not for consumer use.

Typical Properties* of Lord 7713 Primer

Appearance	Purple liquid
Density	
kg/m ³	1318
lb/gl	11.0
Viscosity, cP	
Brookfield LVT spindls #1, 60 rpm @ 25°C (77°F)	20
Flash Point (Seta Flash)	>93°C (>200°F)
Shelf Life	6 months from date of shipment, unopened container, storage @ 21°C - 27°C (70°F - 80°F)

* Data is typical and not to be used for specifications purposes.

Values stated in this bulletin represent typical values as not all tests are run on each lot of material produced. For formalized product specifications for specific product end uses, contact the Customer Service Department.

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