



## Surface Preparation and Cleaning

Sealants will NOT bond well to a substrate that is unclean!  
Proper cleaning is essential and mandatory!

Some contaminants that block the bonding process and must be removed. Typical examples are:

- Grease
- Oil
- Soap
- Silicone
- Fingerprints

Use this “Progressive” cleaning method

- Apply clean solvent to clean cloth
- Clean substrate from top→down - inside→out
- Change cloth often
- Wipe dry with clean cloth in one direction

### Don't

- Allow solvent to dry on surface
- Touch surface with bare hands
- Use reclaimed solvent or shop rags