BERGDAHL ASSOCIATES, INC. 2990 Sutro Street, Reno Nevada 89512 Phone: 775-323-7542 Fax: 775-323-7595

Mixing the Injection Style Semkit®

Prior to Mix

Read label
 Verify material is within shelf life
 Verify correct material is selected for the application

Mixing

- Pull valved dasher rod away from plunger
- Inject accelerator in three locations into base compound Top - Neck end Middle Bottom - Plunger end
- Mix for material for the required number of strokes

After Mixing

- Remove Valved Dasher Rod
- · Verify all accelerator was injected
- Affix nozzle and extrude small bead on a piece of paper

Bottom Cap

Examine bead for complete mix .

Uniformity in color

No striations

Valved Dasher Rod
(Contains Accelerator)

Piston

Mixing Dasher

Cartridge (Contains Base Compound)

Plunger

www.bergdahl.com